

BHCTP Monthly Discharge Monitoring Report

Month: May-18

Facility: Central Treatment Plant

<u>Location:</u> Bunker Hill Superfund Site

Contract Number: W912DW-16-C-0012 Amec Foster Wheeler

Total Flow For The Month From 006 Outfall: 78,709,500 gallons estimated

Sludge pumping to CIA sludge pond: 11,922,600 gallons estimated Clarifier Water Used by Water Trucks 12,000 gallons estimated

<u>Total Flow From Kellogg Tunnel:</u> 92,414,520 gallons

Percent of Influent Successfully Treated: 100.0%

13 sample days * 6 parameters (Pb, Cd, Zn, Mn, TSS & pH) = 78 potential exceedances

78 - 0 exceedances = 78 78/78 = 100%

Results of Sampling Efforts:

All sampling has been performed in accordance with specifications and the Sampling and Analysis Plan.

Performance Evaluation (PE) sampling was not performed for this reporting period.

Trip blank and rinsate sampling was performed, with the results being reported on the 'PTM-004,RB,TB' page of this DMR.

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Highlights of Plant Maintenance and/or Plant Optimization:

05-01-18 Performed monthly fire extinguisher inspection. All CTP fire extinguishers are fully charged and in good working condition at this time.

05-01-18 Performed monthly pump and motor inspection. All CTP pumps and motors are in good condition at this time.

05-01-18 Reviewed the lock out, tag out log with the operating staff. The #1 lined storage pond pump is the only CTP component remaining on the lock out, tag out log at this time.

05-01-17 CTP process sludge wasting is now based on Clarifier sludge bed depth rather than sludge weight. Operators will attempt to maintain the Clarifier sludge bed between 65" and 30" until further notice. Normal compaction of the Clarifier sludge bed should resume upon decreasing flows from the Bunker Hill mine. Sludge bed depths and daily sludge wasting times are reported on the daily spring runoff report.

05-02-18 Flocculant dosage was increased from approximately 1.7ppm to approximately 2ppm. The flocculant dosage was increased to aid in sludge bed compaction.

05-03-18 Operators removed the #1 lined storage pond pump and motor from the lined pond pump house. The pump and motor were transferred to the BHCTP storage building. The pump and motor manufacture representative will pickup the pump and motor and perform the needed repairs.

05-08-18 The treated outfall flow meter has failed. Treated outfall flow will be estimated using KT flow meter data and estimated sludge pumping until further notice.

05-08-18 Operators increased the process pH set point to 8.60 from 8.50. The pH set point was increased to aid in sludge bed compaction and in response to the KT flow increase. KT flow increased to 2,300 gpm from 2,150 gpm.

05-08-18 Operators performed the monthly no load emergency generator run test. The emergency generator operated for one half hour as programmed with no issues or errors to report.

05-08-18 16:00 Operators increased the pH set point to 8.80 as approved by the USACE COR. The operating staff began

24/hr manual adjustments of the lime injection system and lime system maintenance in response to KT flow increase. May 2018 spring runoff report is attached.

05-22-18 Operators decreased the operating pH set point to 8.60 from 8.80. Treated discharge zinc levels have decreased below .200 mg/L. Lime slurry solids was reduced from 14% to approximately 12%.

05-22-18 Operators performed the monthly full load emergency generator run test. The emergency generator operated all CTP components for one hour as programmed with no issues or errors to report.

05-22-18 Operators replaced the Rapid Mix Tank gear box to motor drive coupler. Three connection couplers remain in stock at this time.

05-23-18 Operator overtime hours have been reduced to approximately 4 hours per day. The additional overtime is needed to control the sludge bed in the Clarifier and dispose of the increased lime system waste grit.

05-31-18 Performed the monthly Kellogg Tunnel flow meter reset and total flow documentation. The CTP treated outfall flow meter remains in fail mode at this time. Flow meter failed 05-08-18.

05-31-18 Reduced the operating pH set point to 8.50 from 8.60. Approved by Wood management (CTP Process Engineer).

- The Kellogg Tunnel discharge flow increased by 9% from May 2017, from 84.2 mg to 92.4 mg.
- The Kellogg Tunnel zinc concentration increased by 33% from May 2017, from an average of 206 mg/L to 274 mg/L.
- The CTP operating pH set point was increased from 8.4 to 8.8 during this reporting period.
- The flocculent dosage was increased from approximately 1.4 PPM to 3.8 PPM during this reporting period.
- The CTP sludge recycle rate remained at 400 gpm.
- CTP operators received no off-shift auto dialer call-out alarms.
- CTP operators performed continuous lined storage pond pumping May 10 May 17th.
- CTP operators performed 24hr on site process operations May 8th May 20th.
- CTP operators verified Aeration Basin pH probe and grab sample values periodically each day.

Lessons Learned:

No significant lessons learned during this reporting period.

MONITORING PERIOD						
YEAR	МО	DAY		YEAR	МО	DAY
2018	5	1		2018	5	31

PARAMETER		Quantity or Loading				Quality or Concentration				I
		MONTHLY AVERAGE	DAILY MAXIMUM	UNITS	MINIMUM	MONTHLY AVERAGE	DAILY MAXIMUM	UNITS	FREQUENCY OF ANALYSIS	SAMPLE TYPE
	Sample				6.60		7.60		Continuous	Meter
pН	Measurement									
	Permit				6.0		10.0			
	Required									
	Sample	2.54	3.09							
Flow Thru	Measurement			mgd						
Treatment Plant	Permit		Daily	nigu						
	Required									
	Sample	0.08	0.15			0.004	0.006	mg/L	three samples/ week	Comp 24
Lead Total - Pb Effluent	Measurement			lbs/day						
	Permit	14.8	37.0	ibs/day		0.30	0.60	mg/L		
	Required									
	Sample	5.30	8.87			0.26	0.43	mg/L	three samples/ week	Comp 24
Zinc Total - Zn	Measurement			lbs/day						
Effluent	Permit	36.2	91.3	ibs/day		0.73	1.48	mg/L		
	Required									
	Sample	0.06	0.193			0.003	0.008	mg/L	three samples/ week	Comp 24
Cadmium - Cd	Measurement			lbs/day						
Effluent	Permit	2.40	6.10	ibs/day		0.050	0.100	mg/L		
	Required									
	Sample	91	178			4.2	6.9	mg/L	three samples/ week	Comp 24
Manganese - Mn	Measurement			lbs/day						
Effluent	No Permit			155/449		N/A	N/A	mg/L		
	Required									
	Sample	69.2	589			3.6	25.0	mg/L	three samples/ week	Comp 24
Total Suspended	Measurement			lbs/day						
Solids - TSS	Permit	985	1907	1D3/Gay		20	30	mg/L		•
	Required									

PREPARED BY: GARY FULTON

REVIEWED BY: BRIAN JOHNSON

NPDES DISCHARGE POINT 006 CENTRAL TREATMENT PLANT MONTH: May-18

	LEA	O (Pb)	ZINC	; (Zn)	CADMI	JM (Cd)	MANGAI	NESE (Mn)		FLOW	T	SS	LOADING
DAY	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	рН	mgd	mg/L	lbs/day	kg/day
1		0.137	<u> </u>	7.90		0.02	<u> </u>	116		2.69		22.4	10.2
2	0.0061	0.145	0.352	8.37	0.00080	0.02	5.16	123	6.60	2.85	1.0	23.8	10.8
3		0.154		8.87		0.02		130		3.02		25.2	11.4
4	0.0054	0.126	0.227	5.30	0.00080	0.02	5.36	125	6.80	2.80	1.8	42.0	19.1
5		0.129		5.42		0.02		128		2.86		43.0	19.5
6		0.123		5.18		0.02		122		2.73		41.1	18.6
7	0.0025	0.057	0.228	5.24	0.0075	0.17	6.89	158	7.00	2.76	1.4	32.2	14.6
8		0.064		5.88		0.19		178		3.09		36.1	16.4
9	0.0043	0.067	0.354	5.52	0.00080	0.01	5.82	90.8	6.90	1.87	2.0	31.2	14.2
10		0.036		3.00		0.01		49.2		1.01		16.9	7.68
11	0.0036	0.059	0.345	5.63	0.00080	0.01	5.89	96.1	6.70	1.96	1.8	29.4	13.3
12		0.059		5.63		0.01		96.1		1.96		29.4	13.3
13		0.065		6.24		0.01		107		2.17		32.6	14.8
14	0.0025	0.040	0.434	6.94	0.0080	0.13	2.34	37.4	6.80	1.92	3.4	54.4	24.7
15		0.040		7.00		0.13		37.7		1.93		54.8	24.9
16	0.0025	0.047	0.311	5.85	0.0055	0.10	1.42	26.7	6.70	2.25	25	470	213
17		0.059		7.32		0.13		33.4		2.82		589	267
18	0.0038	0.092	0.135	3.27	0.00080	0.02	2.63	63.6	7.60	2.90	2.0	48.4	22.0
19		0.092		3.26		0.02		63.4		2.89		48.2	21.9
20		0.093		3.30		0.02		64.3		2.93		48.9	22.2
21	0.0042	0.100	0.163	3.88	0.00080	0.02	2.51	59.7	7.10	2.85	1.6	38.1	17.3
22		0.100		3.89		0.02		59.9		2.86		38.2	17.31
23	0.0033	0.079	0.210	5.01	0.00080	0.02	3.07	73.3	7.20	2.86	2.2	52.5	23.8
24		0.071		4.50		0.02		65.8		2.57		47.2	21.4
25	0.0046	0.098	0.238	5.09	0.00080	0.02	5.45	117	7.30	2.56	1.6	34.2	15.5
26		0.100		5.15		0.02		118		2.59		34.6	15.7
27		0.100		5.15		0.02		118		2.59		34.6	15.7
28	0.0025	0.054	0.243	5.23	0.0075	0.16	5.36	115	7.10	2.58	1.0	21.5	9.8
29		0.054		5.23		0.16		115		2.58		21.5	9.8
30	0.0025	0.055	0.137	3.00	0.0055	0.12	3.31	72.6	7.20	2.63	2.4	52.6	23.87
31		0.055		3.00		0.12		72.6		2.63		52.6	23.87
Total	0.048	2.549	3.377	164.264	0.040	1.777	55.210	2832.797	91.000	78.710	47.200	2146.260	973.361
Sample Events	13	31	13	31	13	31	13	31	13	31	13	31	31
Daily Average	0.004	0.082	0.260	5.30	0.003	0.057	4.2	91	7.00	2.54	3.63	69.2	31.40
Lab Detection Limit	0.0025		0.003		0.0008		0.0017		0.01		0.080		
MIN	0.003	0.036	0.135	2.995	0.001	0.007	1.420	26.698	6.600	1.014	1.000	16.924	7.675
MAX	0.003	0.036	0.133	2.995 8.871	0.001	0.007	6.890	26.696 177.551	7.600	3.088	25.000	588.531	266.908
IVIAA	0.000	0.134	0.434	0.07 1	0.000	0.193	0.090	177.551	1.000	3.000	25.000	300.331	200.900

Notes:

 $(X mg/L) * (1 kg/10^6 mg) * (2.205 lbs/kg) * (3.785 L/gal) * (10^6 gal/Mgal) * (Y Mgal/day) = (X) * (Y) * (8.345) in lbs/day (X lbs/day) * (1 kg/2.205 lbs) = (X) / (2.205) in kg/day$

verified by Brian Johnson, 06/14/18

KELLOGG TUNNEL DISCHARGE CENTRAL TREATMENT PLANT MONTH: May-18

Data from SVL

DAY	LEAD) (Pb)	ZINC	C (Zn)	CADMI	UM (Cd)	MANGAN	IESE (Mn)	рН	006 FLOW		TSS	
	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	mg/L	lbs/day	-	mgd	mg/L	lbs/day	kg/day
1		16.21		3,996		10.71		2,171		2.69		2,267	2,267
2		17.17		4,233		11.34		2,300		2.85		2,402	2,402
3	0.722	18.20	178	4,486	0.477	12.02	96.7	2,437	2.80	3.02	101	2,545	2,545
4		16.86		4,158		11.14		2,259		2.80		2,359	1,070
5		17.23		4,248		11.38		2,308		2.86		2,411	1,093
6		16.47		4,060		10.88		2,206		2.73		2,304	1,045
7	0.687	15.80	206	4,738	0.523	12.03	94.1	2,164	2.80	2.76	117	2,691	1,220
8		17.70	357	9,200		13.48		2,425		3.09		3,015	1,367
9		10.72		5,571		8.161		1,468		1.87		1,826	828.0
10	0.746	6.31	535	4,527	1.620	13.71	120	1,015	2.70	1.01	11.0	93.1	42.2
11		12.18		8,733		26.44		1,959		1.96		180	81.4
12		12.18		8,733		26.44		1,959		1.96		180	81.4
13		13.50		9,679		29.31		2,171		2.17		199	90.3
14	0.712	11.38	330	5,276	1.030	16.47	108	1,727	2.80	1.92	84.0	1,343	609.1
15		11.48	519	8,368		16.61	77.00	1,241		1.93		1,354	614.2
16		13.39		9,758		19.37		2,031		2.25		1,579	716.2
17	0.675	15.89	290	6,827	0.865	20.36	104	2,448	2.80	2.82	71.0	1,671	758.0
18		16.34		7,018		20.93		2,517		2.90		1,718	779.2
19		16.28		6,994		20.86		2,508		2.89		1,712	776.6
20		16.51		7,093		21.16		2,544		2.93		1,737	787.6
21	0.754	17.93	261	6,207	0.710	16.89	98.8	2,350	2.80	2.85	119	2,830	1,284
22		17.99		6,227		16.94		2,357		2.86		2,839	1,288
23		18.00		6,229		16.95		2,358		2.86		2,840	1,288
24	0.843	18.07	230	4,931	0.607	13.01	100	2,144	2.70	2.57	195	4,180	1,896
25		18.04		4,921		12.99		2,140		2.56		4,172	1,892
26		18.25		4,979		13.14		2,165		2.59		4,221	1,914
27		18.25		4,979		13.14		2,165		2.59		4,221	1,914
28	0.612	13.18	198	4,263	0.496	10.68	98.1	2,112	2.80	2.58	125	2,691	1,221
29		13.18		4,263		10.68		2,112		2.58		2,691	1,221
30		13.42		4,342		10.88		2,151		2.63		2,741	1,243
31	0.664	14.56	184	4,035	0.449	9.85	98.0	2,149	2.80	2.63	147	3,224	1,462
Total	6.42	473	3288	183072	6.78	478	995	66060	25.0	78.7	970	70239	35797
Sample Events	9	31	12	31	9	31	9	31	9	31	9	31	31
Daily Average	0.713	15.2	274.0	5,906	0.753	15.42	110.5	2,131	2.78	2.54	108	2266	1155

Notes:

 $(X mg/L) * (1 kg/10^6 mg) * (2.205 lbs/kg) * (3.785 L/gal) * (10^6 gal/Mgal) * (Y Mgal/day) = (X) * (Y) * (8.345) lbs/day (X lbs/day) * (1 kg/2.205 lbs) = (X) / (2.205) kg/day$

verified by Brian Johnson, 06/14/18

PTM Effluent at Lined Storage Pond CENTRAL TREATMENT PLANT

DATE	LEAD mg/L	ZINC mg/L	CADMIUM mg/L	pH s.u. CTP Lab	TSS mg/L
05/03/18	0.0089	10.1	1.15	7.10	0.2
05/17/18	0.0075	12.1	1.36	7.00	0.4

RINSATE AND TRIP BLANKS CENTRAL TREATMENT PLANT

Rinsate and Trip Blank samples will be taken approximately every 20 QC events, or one each per month.

Month: May-18

Month: May-18

LOCATION	DATE	SAMPLE	LEAD	ZINC	CADMIUM
Rinsate & Trip Blank			mg/L	mg/L	mg/L
BHCTP Treated Outfall		RB-05-02-18	<0.0075	<0.010	<0.002
Trip Blank (D.I.water)		TB-05-02-18	< 0.0075	<0.010	<0.002

verified by Brian Johnson, 06/14/18

CENTRAL TREATMENT PLANT

MISCELLANEOUS FLOWS

Month: May-18

Date	KT Flow Meter	Reading
4/30/2018		
5/31/2018	92,414,520	
Total	92,414,520	

Date	006 Flow Meter Reading
4/30/2018	0
5/31/2018	78,709,500
Total	78,709,500

Sweeny Pump Station Reading

Date	#1 Pump	620 gpm	#2 Pump	500 gpm
4/30/2018		Hours	785.0	Hours
5/31/2018	170.0	Hours	785.0	Hours
Total Hours	0.0	Hours	0.0	Hours
Total Flow for 00	4/Sweeny For T	: 0	Gallons	

 Date L	ined Storage	Pond Water Level		
4/30/2018		gal	Elev. =	2268.5
5/31/2018	1,000,000	gal	Elev. =	2269.0

Lined Storage Pond Influent Flows

PTM Discharge Flow

	9	
Date	Flow (gpm)	
05/03/18	20.0	
05/17/18	12.0	

Old Mine Line Discharge Flow

Old Illino Ellio Bioonal go i loli					
Date	Flow (gpm)				
NA	NA				

																	В	unke	r Hill	Cen	tral Tr	reatm	ent Pl	ant											
																					g May														
	INFLI	ENT KT		AERA a.	TION BA	ASIN p.m.		a.m		CLAR p.m	1			nH	I a.m.	CLARI				DISCI	HARGE (006	1/wk *c	RECYC	LE SG		LIM	IE SLURRY Injection Valve	SLUDG Est	E PUMP 600gpm	POND	PUMP I	SLUDGE	GUN TEST	LINED POND ESTIMATED
DATE Operators	GPM	I pH		pH1	grab	pH1 g		oH2 (grab	pH2 (grab		TEMP	Mtr	gra	b Mtr	gra	b Met	er G	rab	Flow		TEMP	SG	GPM		%solic	d Closed/Open	pump #	min	ON	OFF	10' Out	20' Out	Elevation (mg)
5/1 GF,SB,GC 5/2 GF,SB,GC	2105)	8.5 8.5	8.5 8.6	8.5 8.6		3.8 3.6	8.3 8.5	8.0		8.0	0.50 0.85	50 51	7.9 8.0	_		7.8	_	_	.62 .05	2.69 2.85	9.39	6.90	1.039	400 400	1.084 1.086	_		3	330 240			67" 63"	48" 43"	2268.5 (0.75mg 2269.0 (1.0mg)
5/3 GF,SB,GC	2110	2.72		8.6	8.7	8.5 8	3.5	8.5	8.5	8.5	8.3	1.07	48	8.1	8.2	8.1	8.0	1.0	0 0	.90	3.02			1.032	400	1.081	12.4	155/44	3	240			65"	49"	2269.0
5/4 GF,GC 5/5 GC			8.5	8.5	8.5	8.5 8	3.5	8.4	8.3	8.5	8.5	1.00 0.69	52 54	8.1 8.1	8.0	8.1	8.4		• .		2.80			1.038	400 400	1.088	13.4 13.6		3	240 240			60" 66"	38" 38"	2269.0 2269.0
5/6 SB			8.5	8.3	8.4	8.5	3.5	8.4	8.1	8.3	8.0	1.13	53	8.1	8.2	_				.11	2.73			1.034	400	1.050	7.9	87/44	3	255			61"	48"	2269.0
5/7 GF,SB 5/8 GF,SB,GC	2153 2277			8.4 8.5					8.2			0.80 0.87	54 54	8.0	_	_		_			2.76 3.09			1.029	400 400	1.089	13.6 13.3		3	920 971	#2,#3 10:00 #3 12:45	0-13:00 19:40	64" 70"	44" 56"	2269.4 (1.2mg 2269.0 (1.0mg
5/9 GF,SB,GC	1450			8.5	8.5	7.7 7		8.4	8.1		8.5	1.00	50	8.1	8.	8.0				.20		9.19	7.2c	1.020	400	1.114	16.8	· · · · · · · · · · · · · · · · · · ·	3	2000	#3 12.43	19.40	85"	64"	2268.5 (0.75mg
5/10 GF,SB,GC	2535	2.59		8.7	0.0			<u> </u>	8.6			0.87	50	8.1	8.4		8.			.71	1.01			1.019	400	1.108			3	3760	#3	2221	92"	80"	2268.5
5/11 GF,SB,GC 5/12 GF,SB,GC	2435	2.44	0.0	9.1					8.3	8.4	8.3	3.15 1.35	58 57	8.0 7.9				4 2.9 3 2.7		.30	1.96 1.96			1.019		1.107 1.096	16.1 14.6	#1 15%, #2 80/53 #1 15%, #2 85/53	3	1540 1180	0:01 cont.	cont.	92" 42"	70" 28"	2269.0 (1.0mg 2270.0 (1.5mg
5/13 GF,SB,GC				9.0					8.6		8.4	1.23	58	7.8					0 2	.05	2.17			1.024	400	1.096	14.6	157/53	3	1270	cont.		48"	30"	2271.0 (2.25)
5/14 GF,SB,GC 5/15 GF,SB,GC	2225 1320			8.9 8.9					8.6		8.3	1.06 1.63	57 60	8.3 8.4		_		_	_	.74 .93	1.92 1.93			1.016	400 400	1.093 1.098			3	1580 1045	cont.	<u> </u>	57" 60"	38" 48"	2271.0 (2.25) 2268.5 (0.75mg
5/16 GF,SB,GC				8.8					9.3			2.24	59	8.7	9.0		_	_	_	.74	2.25			1.024	400		14.0	225/50	3	475	cont.	9:00	53"	34"	2268.5
5/17 GF,SB,GC	2153	2.66	8.8	8.9 8.8				8.8	8.7			2.62	58 58	8.6	_	8.5	_					9.17	7.2c	1.034	400 400	1.093	14.2 14.0		3	330 330			56"	38"	2269.0 (1.0mg)
5/18 GF,GC 5/19 GC	+	+	8.8	8.8				•	8.6		8.5	2.15 1.15	58 57	8.5 8.5	_		_				2.90			1.034	400		14.0		3	330		1	56" 61"	33 44"	2269.0 2269.0
5/20 SB			8.8	8.8	8.8	8.8	3.8		8.6		8.6	1.11	54	8.5	8.5	8.5	8.8	5 1.4	0 1	.06	2.93			1.031	400	1.092	14.0	277/50	3	300			63"	40"	2269.0
5/21 GF,SB 5/22 GF,SB,GC	2105	2.77	8.8 8.6	8.8	8.9 8.7	8.6	3.5 3.5	3.5 8.5	8.4	8.4	7.8	0.86 1.03	55 56	8.5 8.5	_	8.4		5 1.4 4 1.3		.87 .90	2.85			1.027	400 400	1.090	13.7 14.0		3	280 280		 	41" 52"	27" 29"	2269.0 2269.0
5/23 GF,SB,GC			8.6	8.6	8.6	8.6	3.6	8.3	8.3	8.3	8.3	1.10	58	8.4	8.3	8.4	8.3	3 1.0	0 1	.20	2.86	9.35	8.1c	1.034	400	1.082	12.6	220/38	3	280			45"	25"	2269.0
5/24 GF,SB,GC 5/25 GF	1885	2.63		8.6					8.3			0.66 0.90	59 60	8.4							2.57 2.56			1.034		1.078 1.078			3	250 250			48" 30"	30" 15"	2269.0 2269.0
5/26 SB				8.5					8.2		8.1	1.16	58	8.2		8.2					2.59			1.029	400		12.2		3	220			57"	36"	2269.0
5/27 SB	407/	0.00		8.5							8.2	1.06	57	8.2				2 0.9			2.59			1.032	400		11.9		3	200			42"	24"	2269.0
5/28 SB 5/29 GF,SB,GC	1875	2.66	8.6	8.5	8.6	8.5 8	3.5	3.1 8.2	8.3	8.1	8.3	0.97	57 56	8.2 8.5	8.3			2 0.9 2 0.9			2.58 2.58			1.032		1.079			3	200 100		1	33" 44"	14" 23"	2269.0 2269.0
5/30 GF,SB,GC			8.6	8.6	8.6	8.5	3.6	8.3	8.3	8.2	8.3	0.80	57	8.3	8.2	2 8.3	8.3	3 0.9	0 0	.80	2.63			1.040	400	1.079	12.2	274/35	3	150			43"	20"	2269.0
5/31 GF,SB,GC	1888	2.52	8.6	8.6	8.5	8.5	3.4	3.2	8.4	8.2	8.2	0.88	54	8.3	8.3	8.3	8.2	2 0.9	0 0	.75	2.63			1.048	400	1.078	12.0	280/35	3	150					2269.0 (1.0mg)
Averages:			8.66	8.7	8.68	8.62 8	.61 8	3.43	8.41	8.36	8.33	1.19	55	8.22	8.3	0 8.20	0 8.2	8				9.28		1.03						643					
N - 4																																			
Notes:																													1	19931 1,958,600	-				
05-01-18 Slu	ludae wa	sting will b	e base	d on s	sludae d	epth and	not w	eight a	as norr	nal. Op	erators	will atte	mpt to	mainta	in 60"	to 30" o	of slude	ıe 10' oı	ıt from	the Cl	arifier cei	nter we	l.						1	1,958,600	Gallons				
05-01-18 Flo																																			
05-02-18 Flo 05-07-18 10																					الم مم مطار	DTM .	l'a a b a u a a												
05-08-18 05																																			
05-08-18 08												mpt to ir	ncrease	the lin	ne slur	ry solids	and c	ontrol th	ie pH s	wings						***************************************									
05-08-18 11 05-08-18 12:												#3 lined	pond pu	ımp to a	aid in st	abilizing	the pH																		
05-08-18 Th	he #1 slu	dge wastii	ng pun	p at 1	000 gpm	n was ac	tivated	d at 12:	:55 to a	aid in rer	moving	g the 72"	of slud	dge bed	d in the	Clarifie	er.		582,60	0 gall	ons of s	ludge v	vasted 0	5-08-18											
05-08-18 #1 I 05-08-18 17							0% coi	ıtinuou	sly oper	1. #2 rer	nains a	utomated	to cont	rol pH a	at set po	oint of 8	.60.																		
05-08-18 19	9:40 KT	low decre	ased fr	om ap	proximat	tely 2300				. KT flc	w to th	ne CTP	#3 Line	d Ponc	d Pum	Off.																			
05-09-18 01										ootion	alva -	ntin	0 0 4 7 7	0/ 05	`				-																
05-09-18 11 05-09-18 04																ting		1,	200,00	00 gall	ons of s	sludge v	wasted (5-09-18											
05-10-18 1,2	,200,000	gallons of	sludge	wast	ed the pa	ast 24 ho	ours.																												
05-10-18 07		Aeration Let B Faile																			run cvcle	e with n	further	issues.											
100-10-10 00	3:40 Incr	eased floc	culent	dosag	e from 4	ppm to 5	ppm										P							ted 05-1	0-18										
05-10-18 13	~ ~ ~ I/T						<u>-</u>								to 3.5	ppm.			924 00	00 nal	lons of s	sludae	wasted (05-11-18											
05-10-18 13 05-11-18 00				.51 m	igd) ph 2	.44						a siduyt	, ws.		*******			*****************									*****************			******					***************************************
05-10-18 13 05-11-18 00 05-11-18 02 05-12-18 07	2:30 Red 7:00 KT	low 2435			ned with					f service	<u>ə.</u>													ed 05-12-											4.00
05-10-18 13 05-11-18 00 05-11-18 02 05-12-18 07 05-12-18 13	2:30 Red 7:00 KT 3:30 #1 I	low 2435 me injection	on pun			` ti ill ~~ ~	เสมเดทล			reduce	thool	udae bls	nkat								ons of sl			05-13-18 5-14-18											
05-10-18 13 05-11-18 00 05-11-18 02 05-12-18 07	2:30 Red 7:00 KT 3:30 #1 I Placed sla	flow 2435 me injection aker A into	on pur service	e, teste	ed and is			gmuc	ala nor	Icaucc	ine si	aage bic	IINGL.							27,000	gallons	s of slu	dge was	ted 05-1	5-18						1	1	·	1	
05-10-18 13 05-11-18 00 05-11-18 02 05-12-18 07 05-12-18 13 05-13-18 PI 05-14-18 #1 05-15-18 #1	2:30 Red 7:00 KT 3:30 #1 I Placed sla 1 sludge 1 sludge	low 2435 me injection aker A into pump was pump was	on pum services used s used	e, teste period period	ed and is lically as lically.	the #3 s	ludge												C 1		LU io opr	nrovima	tely 2200	gpm.											
05-10-18 13 05-11-18 00 05-11-18 02 05-12-18 07 05-12-18 13 05-13-18 PI 05-14-18 #1 05-15-18 #1 05-16-18 09	2:30 Rec 7:00 KT 3:30 #1 I Placed sla 1 sludge 1 sludge 9:00 Min	flow 2435 me injection aker A into pump was pump was e water wa	on pum services used s used as diver	e, testo period period ted ba	ed and is lically as lically. ack to the	the #3 s	ludge ine po	nd valv	ve was	closed	and #3	3 lined p	ond pu	mp wa	s turne 15 ar	ed off. Tom lime	he min slurrv (e water	flow to water re	eestab	lished.	proxima													
05-10-18 13 05-11-18 00 05-11-18 02 05-12-18 07 05-12-18 13 05-13-18 PI 05-14-18 #1 05-15-18 #1	2:30 Red 7:00 KT 3:30 #1 I Placed sla 1 sludge 1 sludge 9:00 Min 6:00 Ph	flow 2435 me injection aker A into pump was pump was e water wa set point re	services used sused as divered	e, testo period period ted ba to 8.6	ed and is lically as lically. ack to the 30 from 8	the #3 s e CTP, L 3.80, trea	ine po	nd valv utfall zir	ve was	closed	and #3	3 lined p	ond pu	mp wa is time.	s turne 15 gp	ed off. Tom lime	he min slurry (e water dilution v	flow to water re	eestab	lished.	рголіпа													
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Bunker H			ment P	lant																						
Spring Ru	un Off 20 OP	018 Time	ΛED	ATION BA	A CINI	·	CLARIFIE	:D		CL. Troug	h	RECYC	I E SC	1	1 11/1	SLURRY	Leunor	E PUMP #1	Leuro	E PUMP #3	Leuro	E CLINITECT	Eloo Dumo	NEI I O	OGG TUNI	NICI
DATE	UP	Time	SET	pH1	grab	pH2	grab	TURB	pH3	grab	TURB	SG	GPM	SG	%solid	Lime Injection Valve		O GPM		O GPM	10' Out	E GUN TEST 20' Out	Floc Pump Setting	MGD		pH
		1	JL1	ριτι	grab	ρι ιΖ	grab	TOKE	prio	grab	TOND	- 30	OI W	30	7030Hu	Closed/Open	ON	OFF	ON	OFF	10 Out	20 Out	Setting	MOD	OI W	ргт
05/21/18	SB	5:00	8.8	8.8	8.9	8.5	8.4	0.86	8.5	8.6	0.87	1.027	400	1.09	13.7	#2 287/50					41"	27"	1.50 /2.0 PPM	3.03	2105	2.77
	SB	10:45	8.8	8.8	8.8							1.029	400			#2 270/46			11:00		52"	32"	1.50 /2.0 PPM			
	SB/GF	14:15	8.8	8.6	8.5	8.4	7.8	0.75	8.5	8.5	0.90	1.025	400			#2 238/46				14:00	38"	24"	1.50 /2.0 PPM			
	SB	20:00	8.8	8.7	8.7	8.6	8.4	0.80	8.5	8.5	0.88	1.029	400			#2 294/46	20:30	04.00			56"	33"	1.50 /2.0 PPM			
05/22/18	SB GC, SB	21:45 5:30	8.8 8.6	8.7	8.7	8.5	8.6	1.03	8.5	8.4	0.91	1.026 1.027	400 400			#2 294/46 #2 262/40		21:30	+		31" 51"	18" 29"	1.50 /2.0 PPM 1.50 /2.0 PPM			
03/22/10	GC, SB	9:30	8.6	0.7	0.7	0.0	0.0	1.03	0.5	0.4	0.31	1.027	400			#2 250/38			11:00		58"	32"	1.50 /2.0 PPM			
	SB/GF	13:00	8.6	8.6	8.5	8.3	8.1	1.20	8.4	8.4	0.90	1.031	400			#2 210/38			1 1100	13:30	48"	26"	1.50 /2.0 PPM			
	GC	20:00	8.6									1.034	400			#2 228/38	20:00				50"	29"	1.50 /2.0 PPM			
0=100140	GC	21:00	8.6					1 10			4.00	1.032	400			#2 226/38		21:00			30"	12"	1.50 /2.0 PPM			
05/23/18	GF GF	4:30 9:45	8.6 8.6	8.6	8.6	8.3	8.3	1.10	8.4	8.3	1.20	1.034 1.035	400 400			#2 220/38 #2 220/38			11:00	13:30	45" 46"	25" 26"	1.50 /2.0 PPM 1.50 /2.0 PPM			
	GF GF	13:45	8.6	8.6	8.6	8.3	8.3	0.87	8.4	8.3	0.97	1.035	400			#2 224/38			11.00	13.30	38"	22"	1.50 /2.0 PPM			
	SB	19:00	8.6	0.0	0.0	0.0	0.0	0.07	0.1	0.0	0.01	1.007	400			#2 220/38	20:00	21:00			48"	30"	1.50 /2.0 PPM			
05/24/18	SB	5:30	8.6	8.6	8.7	8.2	8.3	0.90	8.4	8.4	0.97	1.340	400			#2 233/38	12:00	13:30			51"	33"	1.50 /2.0 PPM	2.71	1885	2.63
	GF	14:00	8.6									1.032	400			#2 242/38					18"	8"	1.50 /2.0 PPM			
05/05/15	SB	21:00	8.6	0.0	0.5	2.2	0.0	0.00	0.0	0.0	0.0=	1.034	400			#2 247/38	20:00	21:00			24"	13"	1.50 /2.0 PPM			
05/25/18	GF GF	4:30 9:30	8.6 8.6	8.6	8.5	8.2	8.2	0.90	8.0	8.0	0.95	1.029 1.031	400 400			#2 250/38 #2 220/ 35			+		30" 45"	15" 25"	1.50 /2.0 PPM 1.50 /2.0 PPM			
	GF GF	12:30	8.6	8.5	8.5	8.2	8.2	0.90	8.0	8.0	0.95	1.031	400	+		#2 220/ 35 #2 234/ 35	12:30	13:30	+		38"	25"	1.50 /2.0 PPM 1.50 /2.0 PPM			
	GF	18:00	8.6	0.0	0.0	0.2	0.2	0.00	0.0	0.0	0.00	1.031	400			#2 234/ 35	18:00	19:00			40"	22"	1.50 /2.0 PPM			
05/26/18	SB	5:30	8.6	8.5	8.5	8.0	8.2	1.16	8.2	8.2	1.20	1.031	400			#2 235/ 35					57"	36"	1.50 /2.0 PPM			
	SB	6:35	8.6									1.026	400			#2 236/ 35	6:35	7:35			27"	14"	1.50 /2.0 PPM			
	SB	13:35	8.6	8.6	8.5	8.0	8.1	0.94	8.2	8.3	1.05	1.028	400			#2 239/ 35	00.00	04.00			31"	19"	1.50 /2.0 PPM			
05/27/18	SB SB	19:45 5:30	8.6 8.6	8.6 8.5	8.6 8.5	8.0 8.1	8.2 8.3	0.90 1.06	8.2 8.2	8.3 8.3	0.98 1.11	1.031 1.032	400 400			#2 236/ 35 #2 248/35	20:00	21:00			48" 42"	29" 24"	1.50 /2.0 PPM 1.50 /2.0 PPM			
03/21/10	SB	7:50	8.6	0.0	0.5	0.1	0.5	1.00	0.2	0.5	1.11	1.032	400			#2 248/35	6:45	7:45			22"	12"	1.50 /2.0 PPM			
	SB	13:30	8.6	8.6	8.6	8.0	8.2	0.93	8.2	8.2	0.98	1.029	400			#2 250/35	0.10				25"	15"	1.50 /2.0 PPM			
	SB	20:00	8.6									1.032	400			#2 259/35	20:00	21:00			36"	20"	1.50 /2.0 PPM			
05/28/18	SB	5:30	8.6	8.5	8.5	8.1	8.3	0.97	8.2	8.3	0.91	1.032	400			#2 267/35			5:50	8:50	33"	14"	1.50 /2.0 PPM	2.70	1077	0.00
	SB SB	7:30 9:30	8.6 8.6									1.024	400 400			#2 267/35 #2 266/35					14"	10"	1.50 /2.0 PPM 1.50 /2.0 PPM	2.70	1875	2.66
	SB	13:30	8.6	8.5	8.5	8.1	8.3	0.88	8.2	8.2	0.85	1.024	400			#2 256/35					20"	12"	1.50 /2.0 PPM			
	SB	19:00	8.6		0.10			1			0.00	1.031	400			#2 265/35			19:15	19:35	30"	16"	1.50 /2.0 PPM			
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JANUARY 2018 - DECEMBER 2018 BHCTP LIME USAGE AFW/WOOD

			S	ilo A						Silo B			To	tal
Month	Initial Level	Final Level	Diff. (ft)	Diff. (tons)	Tons Added	Net Tons	Initial Level	Final Level	Diff. (ft)	Diff. (tons)	Tons Added	Net Tons	Net Tons	Tons/Day
Jan 1 - Jan 31	11.70	13.30	-1.6	-8.6	72.20	63.6	16.30	16.30	0.0	0.0	0.00	0.0	63.6	2.05
Feb 1-Feb 28	13.30	15.50	-2.2	-11.9	40.50	28.6	16.30	13.80	2.5	13.5	42.10	55.6	84.2	3.01
Mar 1 - Mar 31	15.30	15.30	0.0	0.0	0.00	0.0	13.80	10.00	3.8	20.5	81.00	101.5	101.5	3.27
April 1 - April 30	15.30	15.30	0.0	0.0	0.00	0.0	10.00	13.00	-3.0	-16.2	150.70	134.5	134.5	4.48
May 1 - May 31	15.30	17.00	-1.7	-9.2	41.50	32.3	13.00	10.00	3.0	23.8	333.50	357.3	389.7	12.57
				Silo A	112.70					Silo B	273.80		63.6	
						Tdl Tons	Purchased	386.50					Average	5.08

NOTES:

08-22-17 Slaker B (Silo B) removed from service, Slake A (Silo A) placed into service - Six Month Rotation - Lime loop #2 off, Lime loop #1 on Six Month Rotation - January 1, 2018 A= 11.7 B = 16.3

01-23-18 Lime loop #1 removed from service, lime loop #2 placed into service. #1 lime loop discharge pipe found leaking, will be replaced asap.

01-24-18 Lime loop #1 repaired and placed into service as the primary lime slurry injection system. Lime loop #2 was also repaired.

02-12-18 Slaker A (Silo A) removed from service, Slake B (Silo B) placed into service - Six Month Rotation - Lime loop #1 off, Lime loop #2 on Six Month Rotation - February 11, 2018 A= 15.0 B = 16.3

	Silo A	Silo B		
	17.0	9.1	FT	
6.20 Tons per foot =	105.4	56.4	Tons	
30% Contingency	-31.6	-16.9	FT	
Working Tons	73.8	39.5		
Past 7 days usage	4.8	4.8	Tons/day	
, -			_	Days of usage remaining not including 30% contingency
Days remaining	15.4	8.2		23.6

Lime Daily Use - 7 Days

			S	ilo A						Silo B			Tot	tal
	Initial Level	Final Level	Diff. (ft)	Diff. (tons)	Tons Added	Net Tons	Initial Leve	I Final Level	Diff. (ft)	Diff. (tons)	Tons Added	Net Tons	Net Tons	Tons/Day
05/29-05/31	17.00	17.00	0.0	0.0	0.00	0.0	13.00	10.00	3.0	16.1	0.00	16.1	16.1	8.07

Lime Silo A Depth	Readings	;			Lime Silo I	B Depth R	eadings		
Date	Prior	After	Tons Received	Tons/ft	Date	Prior	After	Tons Received	Tons/ft
1/8/2018	3 9.9	14.4	33.70	7.49	2/26/2018	8.5	14.5	42.10	7.02
1/29/2018	8.8	13.8	38.50	7.70	3/7/2018	9.8	16.4	42.50	6.44
2/14/2018	9.4	15.0	40.50	7.23	3/19/2018	10.0	16.4	38.50	6.02
					4/2/2018	9.0	14.2	35.20	6.77
					4/11/2018	10.3	15.9	38.50	6.88
1 Month Average:				7.47	4/20/2018	10.1	15.7	38.50	6.88
					4/30/2018	7.9	13.5	38.50	6.88
					5/4/2018	8.5	13.5	38.50	7.70
Flocculant Receive	ed				5/8/2018	9.0	13.5	38.50	8.56
10/19/2017	7 2200 lbs				5/10/2018	5.2	7.7	31.10	12.44
12/12/2017	7 4400 lbs				5/11/2018	5.0	9.1	39.50	9.63
3/19/2018	3 4400 lbs	7/weeks			5/15/2018	3.5	10.3	38.50	5.66
4/10/2018	3	4400lbs o	rdered/Est. Delivery 05	5-29-18	5/16/2018	7.0	12.0	38.50	7.70
					5/17/2018	10.7	17.0	41.50	6.59
					5/18/2018	12.5	17.0	33.00	7.33
					5/23/2018	7.0	12.5	38.50	7.00
					5/26/2018	10.5	16.0	37.40	6.80
					1 Month A	/erage:			7.94

LIME DEMAND TRACKING

Year	Month	Lime (tons)	KT flow (mg)	Lime Demand (g/L)	
2006	Jan.	70.2	56.0	0.30	
	Feb.	69.9	51.2	0.33	
	March	96.3	56.3	0.41	
	April May	107.5 235.4	72.0 72.0	0.36 0.78	peak
	June	114.6	68.3	0.40	Podin
	July	100.4	64.0	0.38	
	Aug.	118.2	64.1	0.44	
	Sept.	38.4	54.5	0.17	
	Oct. Nov.	69.5 71.3	57.6 55.2	0.29 0.31	
	Dec.	78.2	60.5	0.31	
2007	Jan.	66.0	56.3	0.28	
	Feb.	51.8	50.5	0.25	
	March April	81.7 127.9	65.4 66.6	0.30 0.46	
	May	154.0	63.2	0.58	peak
	June	94.1	57.9	0.39	F =
	July	107.0	58.3	0.44	
	Aug.	75.8	55.3	0.33	
	Sept. Oct.	77.2 62.3	50.5 50.1	0.37 0.30	
	Nov.	56.9	50.8	0.27	
	Dec.	28.1	52.0	0.13	
2008	Jan.	60.7	53.4	0.27	
	Feb.	50.2	49.3	0.24	
	March April	58.0 78.3	54.6 61.7	0.25 0.30	
	May	629.3	86.7	1.74	peak
	June	388.1	82.6	1.13	<u> </u>
	July	155.6	66.3	0.56	
	Aug.	129.5	65.2	0.48	
	Sept.	97.2 76.4	61.1 58.7	0.38	
	Oct. Nov.	76.4 64.9	52.0	0.31 0.30	
	Dec.	73.0	55.7	0.31	
2009	Jan.	70.3	50.9	0.33	
	Feb.	60.3	48.2	0.30	
	March April	62.1 88.0	61.7 63.1	0.24 0.33	
	May	180.9	70.2	0.62	peak
	June	146.3	64.6	0.54	<u>.</u>
	July	104.4	61.6	0.41	
	Aug.	94.8	56.4	0.40	
	Sept. Oct.	89.2 69.4	57.0 55.8	0.38 0.30	
	Nov.	70.9	55.0	0.31	
	Dec.	47.4	54.5	0.21	
2010	Jan.	66.7	55.5	0.29	
	Feb. March	51.5 49.5	50.8 54.7	0.24 0.22	
	April	49.5 50.0	54.7 56.3	0.22	
	May	58.7	58.8	0.24	
	June	58.8	56.8	0.25	
	July	79.7	56.7	0.34	peak
	Aug. Sept.	54.7 63.8	56.2 54.1	0.23 0.28	
	Oct.	54.6	55.4	0.24	
	Nov.	54.1	55.8	0.23	
	Dec.	64.5	54.6	0.28	
2011	Jan. Feb.	77.1 69.8	61.7 54.6	0.30 0.31	
	Heb. March	69.8 94.7	54.6 61.4	0.37	
	April	119.6	65.6	0.44	
	May	433.0	84.4	1.23	peak
	June	328.4	80.0	0.98	
	July	159.9 120.8	79.3 70.3	0.48 0.41	
	Aug. Sept.	120.8 92.4	70.3 60.4	0.41	
	Oct.	97.8	62.4	0.38	
	Nov.	66.8	58.4	0.27	
	Dec.	65.2	58.6	0.27	
2012	Jan. Feb.	74.9 56.8	58.4 57.7	0.31	
	Feb. March	56.8 85.6	57.7 67.2	0.24 0.31	
	April	194.8	81.2	0.57	
	May	261.6	86.8	0.72	peak
	June	179.9	83.4	0.52	

LIME DEMAND TRACKING

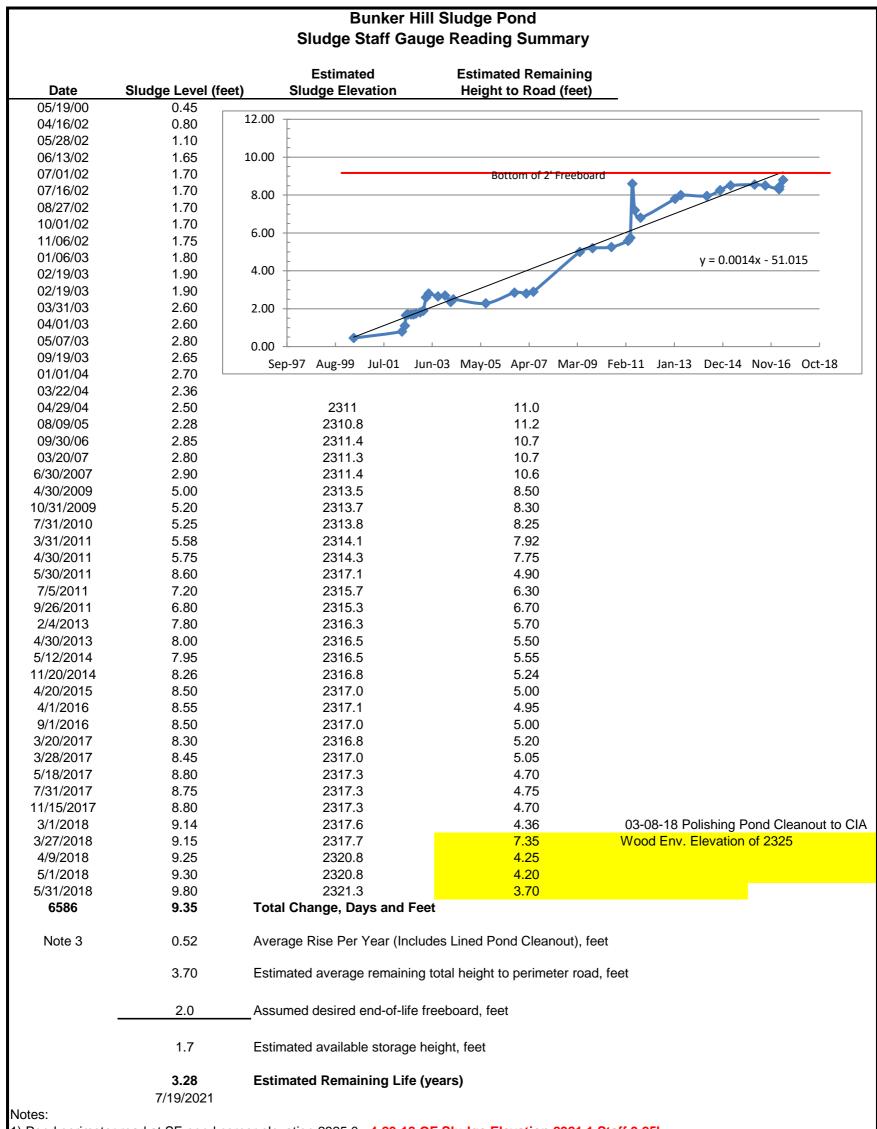
Year	Month	Lime (tons)	KT flow (mg)	Lime Demand (g/L)	
	July	140.8	74.3	0.45	
	Aug.	118.0	68.9	0.41	
	Sept.	95.6	62.2	0.37	
	Oct.	89.0	60.0	0.36	
	Nov.	73.3	57.2	0.31	
	Dec.	74.8	61.8	0.29	
2013	Jan.	57.2	61.9	0.22	
	Feb.	64.5	59.4	0.26	
	March	71.7	66.2	0.26	
	April	96.9	69.6	0.33	naali
	May June	126.2 94.1	71.5 64.6	0.42 0.35	peak
	July	94.1	62.8	0.35	
	Aug.	89.2	58.4	0.37	
	Sept.	65.2	58.0	0.27	
	Oct.	59.3	58.3	0.24	
	Nov.	50.9	56.2	0.22	
	Dec.	49.9	56.9	0.21	
2014	Jan.	38.7	57.4	0.16	
	Feb.	35.8	54.6	0.16	
	March	73.1	65.3	0.27	
	April	101.1	65.6	0.37	
	May	208.3	80.6	0.62	peak
	June	127.4	65.6	0.47	
	July	87.5	63.4	0.33	
	Aug.	81.1	61.5	0.32	
	Sept.	63.7	56.3	0.27	
	Oct. Nov.	53.1 62.8	60.6 55.0	0.21 0.27	
	Dec.	54.6	59.7	0.22	
2015	Jan.	51.7	58.4	0.21	
2010	Feb.	61.0	59.7	0.24	
	March	83.1	64.4	0.31	
	April	94.8	63.0	0.36	peak
	May	73.3	62.0	0.28	
	June	69.7	65.3	0.26	
	July	83.6	55.6	0.36	
	Aug.	58.4	55.3	0.25	
	Sept.	55.3	53.9	0.25	
	Oct.	56.8	52.0	0.26	
	Nov.	46.3	49.8 51.5	0.22	
2016	Dec. Jan.	43.7 24.2	51.5 52.2	0.20 0.11	
2010	Feb.	33.4	53.6	0.15	
	March	66.0	64.0	0.25	
	April	86.1	63.3	0.33	
	May	96.9	58.1	0.40	peak
	June	69.9	53.1	0.32	<u>.</u>
	July	68.2	56.5	0.29	
	Aug.	53.7	53.2	0.24	
	Sept.	53.6	49.8	0.26	
	Oct.	49.8	52.4	0.23	
	Nov.	48.7	53.8	0.22	
2017	Dec.	48.3	52.0	0.22	_
2017	Jan. Feb.	51.7 46.9	49.3 53.7	0.25 0.21	
	March	140.0	59.0	0.57	
	April	174.5	61.9	0.68	
	May	246.6	84.2	0.70	peak
	June	143.5	73.1	0.47	
	July	141.6	69.4	0.49	
	Aug.	87.6	58.5	0.36	
	Sept.	100.8	67.4	0.36	
	Oct.	60.8	43.5	0.34	
	Nov.	91.0	72.4	0.30	
	Dec.	76.3	67.3	0.27	
2018	Jan.	63.6	56.5	0.27	
	Feb.	84.2	61.0	0.33	
	March April	101.5 129.1	68.9 74.1	0.35 0.42	
	May	349.7	92.4	0.42	peak
	way	0 10.1	V2.7		Poun

KELLOGG TUNNEL ZINC DATA

			Concentra	tion (mg/L)											
<u>Month</u>	2004	<u>2005</u>	2006	2007	<u>2008</u>	2009	<u>2010</u>	<u>2011</u>	<u>2012</u>	<u>2013</u>	<u>2014</u>	<u>2015</u>	<u>2016</u>	<u>2017</u>	<u>2018</u>
Jan.		86	81	79	63	70	61	72	57	68	41	46	50	53	53
Feb.		86	91	96	55	72	57	95	58	68	41	68	52	50	85
March		94	116	86	65	68	53	86	58	69	58	81	63	124	88
April		98	121	140	85	80	50	137	176	86	107	92	115	238	118
May		105	231	179	318	136	57	377	215	150	177	87	138	206	274
June		107	182	118	271	143	68	347	164	106	131	78	108	145	
July		90	144	111	198	117	75	181	136	87	87	75	81	97	
Aug.		87	112	92	132	94	79	130	110	86	76	66	76	98	
Sept.		84	107	80	107	76	81	132	107	75	66	63	68	75	
Oct.	59	81	100	88	99	75	70	86	70	67	63	54	52	53	
Nov.	66	79	88	88	104	63	57	95	71	70	55	44	52	58	
Dec.	67	62	78	65	76	59	61	88	69	54	49	55	50	60	
average	64	88	121	102	131	88	64	152	108	82	79	67	75	105	
lime usage (tons/day)		2.59	3.23	2.76	4.78	3.24	2.16	4.31	3.93	2.46	2.70	1.99	1.93	3.60	
Zinc Conc.	Increase/	Decrease	37%	-16%	29%	-33%	-27%	138%	-29%	-24%	-4%	-15%	12%	39%	
Lime Usage	e Increase	e/Decrease	25%	-15%	73%	-32%	-33%	100%	-9%	-37%	10%	-26%	-3%	87%	

		KELLO	GG TUNN	IEL ANNU	JAL DISCI	HARGE F	LOWS 2	000-2009		
	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
Jan.	61,000,000	61,677,510	54,606,100	53,066,890	52,223,080	53,150,000	56,050,900	56,281,000	53,465,820	50,936,960
Feb.	57,600,000	45,584,000	52,840,000	46,493,470	48,306,920	49,860,000	51,188,000	50,511,300	49,282,209	48,146,111
March	60,730,000	57,740,360	50,452,060	60,162,290	59,852,720	58,073,000	56,332,830	65,443,650	54,578,130	61,712,540
April	68,680,000	54,846,000	65,583,230	63,335,350	50,715,310	53,775,350	72,039,280	66,636,500	61,690,530	63,055,350
May	97,719,900	57,501,901	76,082,410	63,335,350	53,245,000	54,181,650	72,027,000	63,203,308	86,680,760	70,233,580
June	69,800,000	55,835,590	67,299,960	59,532,434	50,451,170	51,750,000	68,385,600	57,981,410	82,622,590	64,623,180
July	63,698,850	53,652,330	64,820,120	66,252,746	56,538,980	55,255,000	64,054,000	58,282,900	66,324,500	61,535,000
Aug.	66,707,120	45,289,000	58,212,940	62,074,750	52,002,140	49,970,000	64,621,000	55,335,900	65,168,620	56,446,670
Sept.	55,797,530	50,276,020	60,140,460	43,789,000	49,208,020	49,987,000	54,515,270	50,471,870	61,074,020	57,006,430
Oct.	60,424,720	50,660,840	54,485,871	52,869,290	59,601,690	52,807,000	57,610,030	50,086,330	58,666,300	55,830,000
Nov.	53,408,660	50,660,840	51,072,259	47,600,000	51,948,000	50,722,600	55,191,700	50,779,040	52,041,780	54,956,800
Dec.	56,414,870	53,464,780	56,034,000	56,413,080	56,770,000	54,904,400	60,486,900	53,716,210	55,727,260	54,542,700
Totals	771,981,650	637,189,171	711,629,410	674,924,650	640,863,030	634,436,000	732,502,510	678,729,418	747,322,519	699,025,321

		KELLO	GG TUNN	EL ANNU	JAL DISC	HARGE F	LOWS 2	010-2019		
	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Jan.	55,503,180	61,797,170	58,434,610	61,855,400	57,478,450	58,440,540	52,196,750	49,352,650	56,555,500	
Feb.	50,819,910	54,556,227	57,763,170	59,383,290	54,607,950	59,767,470	53,694,400	53,675,440	61,451,600	
March	54,691,420	61,373,630	67,236,650	66,264,780	65,396,350	64,468,230	63,967,920	58,977,410	68,907,980	
April	56,255,340	65,687,340	81,233,630	69,619,100	65,618,770	63,056,840	63,323,620	61,947,620	74,055,850	
May	58,825,640	84,365,390	86,826,340	71,496,380	80,598,590	61,898,200	58,147,240	84,208,690	92,414,520	
June	56,770,200	79,985,540	83,440,990	64,663,900	65,623,330	56,368,540	53,149,810	73,144,700		
July	56,727,510	79,346,330	74,315,690	62,844,790	63,425,030	55,655,000	56,521,710	69,470,550		
Aug.	56,239,370	70,377,570	68,986,900	58,459,380	61,486,270	55,316,100	53,293,430	58,550,600		
Sept.	54,109,980	60,404,280	62,270,300	58,097,500	56,279,590	53,890,000	49,796,420	67,447,510		
Oct.	55,480,200	62,403,480	59,991,850	58,325,780	60,659,850	52,082,800	52,417,120	43,469,300		
Nov.	54,856,880	58,430,700	57,184,220	56,215,000	55,065,100	49,812,540	53,815,710	72,434,860		
Dec.	54,607,330	58,617,700	61,750,390	56,932,530	59,770,540	51,521,900	52,063,110	67,280,860		
Totals	664,886,960	797,345,357	819,434,740	744,157,830	746,009,820	682,278,160	662,387,240	759,960,190	353,385,450	0



¹⁾ Pond perimeter road at SE pond corner elevation 2325.0 4-23-18 GF Sludge Elevation 2321.1 Staff 9.25'

²⁾ Pond area is approximately 220,000 square feet (not used in calculations)

³⁾ Average Rise Per Year conservatively includes Lined Pond muck because some portion would have made CTP sludge if it had not precipitated in Lined Pond

W	ATER Q	UANTITIES FROM CLARIFIER
Date	Loads	Gallons
1-May	0	0
2-May	0	0
3-May	0	0
4-May	0	0
5-May	0	0
6-May	0	0
7-May	0	0
8-May	0	0
9-May	0	0
10-May	0	0
11-May	0	0
12-May	0	0
13-May	0	0
14-May	0	0
15-May	0	0
16-May	0	0
17-May	0	0
18-May	1	4,000
19-May	2	8,000
20-May	0	0
21-May	0	0
22-May	0	0
23-May	0	0
24-May	0	0
25-May	0	0
26-May	0	0
27-May	0	0
28-May	0	0
29-May	0	0
30-May	0	0
31-May	0	0
		0
Totals:	3	12,000

Using a 4,000 Gallon Water Truck

Date: May 03, 2018	Inspected By:	Steve Brunner, Gary Coast
Item Inspected	Condition	Comments
Channel Sections and Joints	Good / Poor	Check for cracks Ok
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion
Bottom Joints (during low flows)	Good / Poor	Ok
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok
Trash Racks	Good / Poor	Wood debris was removed
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok
		Flume staff gauge needs replaced
General Comments:		
The Kellogg Tunnel flow at this tim	e is 3.02 mgd (2110gn	m), pH at this time is 2.72.
	ing to deteriorate appi	oximately 6" up from the flume bottom.
Alternate hand held staff gauge was	used to verify flume s	aff gauge and flow meter readings.
Ultrasonic flow meter calibration wa	as correct, no adjustme	ents were needed.
Operators removed no debris from t	he trash racks during t	nis cleaning event.
CTP operators had no contact with a	any mine personnel du	ring this cleaning event.

Date: May 10, 2018	Inspected By:	Steve Brunner, Gary Coast
Item Inspected	Condition	Comments
Channel Sections and Joints	Good / Poor	Check for cracks Ok
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion
Bottom Joints (during low flows)	Good / Poor	Ok
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok
Trash Racks	Good / Poor	Wood debris was removed
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok
		Flume staff gauge needs replaced
General Comments:		
The Kellogg Tunnel flow at this tim	e is 3.65 mgd (2535 g	pm), pH at this time is 2.59.
	ing to deteriorate appr	roximately 6" up from the flume bottom.
Alternate hand held staff gauge was	used to verify flume s	taff gauge and flow meter readings.
Ultrasonic flow meter calibration wa	as correct, no adjustme	ents were needed.
Operators removed wood and trash	from the trash racks du	uring this cleaning event.
CTP operators had no contact with a	any mine personnel du	ring this cleaning event.

Date: May 17, 2018	Inspected By:	Steve Brunner
Item Inspected	Condition	Comments
Channel Sections and Joints	Good / Poor	Check for cracks Ok
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion
Bottom Joints (during low flows)	Good / Poor	Ok
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok
Trash Racks	Good / Poor	Wood debris was removed from both racks
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok
		Flume staff gauge needs replaced
General Comments:		
The Kellogg Tunnel flow at this tim	e is 3.10 mgd (2153 gp	pm), pH at this time is 2.66.
The concrete flume walls are beginn	ning to deteriorate appr	oximately 6" up from the flume bottom.
The submerged area of the concrete	is pitting and is now a	pproximately 1/2" indented.
Alternate hand held staff gauge was	used to verify flume st	aff gauge and flow meter readings.
Ultrasonic flow meter calibration wa	as correct, no adjustme	nts were needed.
Operators removed wood debris fro	m the mine discharge t	rash racks during this cleaning event.
No discussions occurred with any mine personnel.		
	1	

Date: May 24, 2018	_Inspected By:	Steve Brunner, Gary Coast		
Item Inspected	Condition	Comments		
Channel Sections and Joints	Good / Poor	Check for cracks Ok		
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok		
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok		
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion		
Bottom Joints (during low flows)	Good / Poor	Ok		
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok		
Trash Racks	Good / Poor	No debris OK		
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok		
General Comments: The Kellogg Tunnel flow at this time	e is 2.71 mgd (1885 gp	om), pH at this time is 2.63.		
The concrete flume walls are beginning to deteriorate approximately 6" up from the flume bottom.				
The submerged area of the concrete is pitting and is now approximately 1/2" indented.				
Alternate hand held staff gauge was used to verify flume staff gauge and flow meter readings.				
Ultrasonic flow meter calibration wa	as correct, no adjustme	nts were needed.		
Operators removed a large amount of wood debris from the trash racks during this cleaning event.				
Operators replaced the ink cartridge in the KT flow meter printer.				
No discussions occurred with any of the mine personnel.				

Date: May 31, 2018	Inspected By:	Steve Brunner, Gary Coast		
Item Inspected	Condition	Comments		
Channel Sections and Joints	Good / Poor	Check for cracks Ok		
Channel Inlet Connection @ KT	Good / Poor	Check for cracks Ok		
Channel Outlet/Pipeline Inlet	Good / Poor	Check for cracks Ok		
Channel Bottom (during low flows)	Good / Poor	Concrete walls show signs of pitting/corrosion		
Bottom Joints (during low flows)	Good / Poor	Ok		
Trash Rack Assembly Rail Units	Good / Poor	Check for corrosion and bolt tightness Ok		
Trash Racks	Good / Poor	No debris Ok		
Parshall Flume	Good / Poor	Check fiberglass and joint connections Ok		
		Flume staff gauge needs replaced		
General Comments:				
The Kellogg Tunnel flow at this time	ne is 2.72 mgd (1888 gg	om), pH at this time is 2.52.		
The concrete flume walls are beginn	ning to deteriorate appr	oximately 6" up from the flume bottom.		
The submerged area of the concrete is pitting and is now approximately 1/2" indented.				
Alternate hand held staff gauge was used to verify flume staff gauge and flow meter readings.				
Ultrasonic flow meter calibration wa	as correct, no adjustme	nts were needed.		
Operators removed wood, trash and sand debris from the trash racks during this cleaning event.				
No flow discussions occurred with any of the mine personnel.				